

# FOOT OPERATED TREADLE STAPLER

# 5-STAP-TS-35

## **MANUAL**

#### WARNING

BEFORE OPERATING THIS STAPLER. ALL OPERATIORS SHOULD STUDY THIS MANUAL. TO UNDERSTAND AND FOLLOW THE SAFETY WARNINGS AND INSTRUCTIONS. KEEP THESE INSTRUCTIONS WITH THE STAPLER FOR FUTURE REFERENCE. IF YOU HAVE ANY QUESTION, CONTACT YOUR DISTRIBUTOR.



## **TOOL SPECIFICATIONS**

•	MODEL OF TOOL:
•	DIMENSIONS
	(LENGTH X HEIGHT X WIDTH)910MM X 600MM X 1245MM
•	WEIGHT (WITHOUT FASTENERS)26.8 KGS
•	STAPLES SPECIFICATIONCROWN
	LENGTH 15MM, 18MM

STAPLES CAPACITY.......200 PCS

## **SAFETY INSTRUCTIONS**

READ THIS MANUAL AND UNDERSTAND ALL SAFETY INSTRUCTIONS
BEFORE OPERATION THE TOOL. IF YOU HAVE ANY QUESTIONS,
PLEASE CONTACT OUR AUTHORIZED REPRESENTATIVES.

#### **WARNING**

- 1. AT THE WORKPLACE, ALWAYS WARE THE PROTECTIVE EQUIPMENT SUCH AS SAFETY GLASSES, HEAD PROTECTION.
- 2. DO NOT PLACE YOUR HEAD OR ANY PART OF YOUR BODY IN THE STAPLE CLINCHING AREA-BETWEEN COVER A (016) AND MOLD (046).
- 3. IF THERE IS NOT A CARTON IN POSITION. DO NOT PRESS THE STEP BOARD SET (044) DOWN.

## **ASSEMBLY**

- 1. FIND A SUITABLE PLACE.
- 2. OPEN THE PACKING AND STAND THE MACHINE UP.
- 3. USE 6 MM HEX. WRENCH AND 13 MM SPANNER TO ASSEMBLE THE BALANCER (049).
- 4. ASSEMBLE THE SPRING (038).

## **OPERATING**

- 1. PULL PUSHER (026) BACKWARDS UNTIL IT STOPS ON PUSHER PIVOTS (024). THEN ROTATE PUSHER (026) INTO POSITION.
- 2. INSERT 4 STICKS OF APPROPRIATE STAPLES INTO THE MAGAZINE (020) FROM BACK. LET THE STAPLES SLIDE FORWARD TO THE FRONT OF THE MAGAZINE (020).
- 3. PULL PUSHER (026) BACK TO UPRIGHT POSITION AND GENTLY LET THE PUSHER (026) SLIDE FORWARD AGAINST THE STAPLES. DO NOT LET THE PUSHER (026) SLIDE FORWARD TO ENGAGE STAPLES AT HIGH SPEED OR IT MAY DEFORM THE STAPLES OR DAMAGE THE MACHINE.
- 4. PUT THE CARTON INTO POSITION.
  - NOTE: STRAIGHT THE CENTER LINE OF CARTON TO THE COVER A'S (016) CENTER LINE.
- 5. PRESS THE STEP BOARD SET (044) DOWN BY FOOT UNTIL IT STOPS.

  THEN RELEASE THE STEP BOARD SET (044)

  NOTE: IF THERE IS NOT A CARTON IN POSITION, DO NOT PRESS THE STEP BOARD SET (044) DOWN.

# **CLEARING A JAM**

- 1. PULL THE PUSHER (026) BACKWARDS. AND ROTATE INTO POSITION. THEN REMOVE THE REST OF THE STAPLES.
- 2. REMOVE COVER A (016) WITH 4 MM HEX.WRENCH.
- 3. CLEAR THE JAM.
- 4. ASSEMBLE COVER A (016).

## **MAINTENANCE**

- 1. KEEP THE MACHINE CLEARLY.
- 2. FEED OIL ON EVERY SHAFT BEFORE OPERATING EVERYDAY.